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CONNECTOR BANK FOR TELECOMMUNICATION SYSTEMS

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**FIELD OF THE INVENTION**

The invention relates generally to a connector bank for telecommunication systems and more particularly to a connector bank for telecommunication systems including connecting elements for cable wires and contact elements for electrical connection of the connecting elements with circuit tracks of a printed-circuit board.

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**BACKGROUND OF THE INVENTION**

10 A connector bank of the mentioned species is known in the art from DE 37 30 662 A1. Therein, the contact elements are formed as solder pins at the connecting elements, and these pins penetrate a bottom opening of the plastic housing of the connector bank. These pins are then soldered in boreholes of a printed-circuit board for electrical connection of the connecting elements with the circuit tracks of the printed-circuit board. Each terminal position of a connector bank must, during an operation period of

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many years, be connected and disconnected up to 200 times. When  
connecting cable wires to the connecting elements, the contact  
elements of which are soldered in boreholes of the printed-circuit  
board, high connect forces will occur when pressing the cable wires  
5 into the cutting/clamping contact slots of the connecting elements.  
When disconnecting cable wires from the connecting elements, there  
are correspondingly lower disconnect forces. As the connecting  
elements, because of manufacturing tolerances, can move within the  
housing of the connector bank, the contact elements are not capable  
10 of always being supported on the housing during connection and  
disconnection. Thus, all connect and disconnect forces act  
directly on the solder position between the contact element and the  
printed-circuit board. When connect and disconnect forces are too  
high, either the solder position or the printed circuit board or  
a 15 the circuit tracks thereof, ~~resp.~~ can be damaged near to the  
solder position. A consequence thereof are contact interruptions  
because of fine cracks and ~~by~~ potential destruction of the solder  
position.

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**SUMMARY AND OBJECTS OF THE INVENTION**

It is an object of the invention to provide a connector bank  
of the mentioned species for which there is no risk of contact  
interruption between the contact element and the circuit track with  
multiple connect and disconnect operations of cable wires at the  
associated connecting elements.

According to the invention, a connector bank for telecommunication systems is provided including connecting elements for connection with cable wires and including contact elements for electrical connection of the connecting elements with a circuit track of a printed-circuit board. The arrangement according to the invention includes contact elements which are provided as a separate component including a contact pin and a plug connector member formed in one piece for providing a connection between the connecting elements and the circuit tracks of the printed-circuit board. The plug connector member is preferably formed as a fork-type contact. The contact pin and the plug connector member of each contact element are preferably formed with plug shoulders.

By providing the contact elements as separate components, there is no direct physical connection of the connecting elements with the contact elements anymore, but the contact elements are connected over a plug connector member with the associated connecting element. Such a plug connector member, in turn, is connected as one piece with a contact pin to be connected thereto. When connecting cable wires to the connecting elements, the connect force will not be transferred between the connecting elements and the plug connector member, as the plug connector element is movable relative to the connecting element. Thus, the connect force will also not be transferred to the contact pin of the contact element, so that there is no risk any more of damage at the solder position when connecting the connecting elements with cable wires. Similar considerations apply for the disconnect procedure.

In the preferred embodiment, the plug connector element, for connecting elements made from flat material, is formed as a fork-type contact which is displaceable slidingly on a flat section of the connecting element. For limiting the penetration depth of the  
5 separate contact element in the plastic housing of the connector element, a plug shoulder is formed between the contact pin and the plug connector element of each contact element.

The various features of novelty which characterize the invention are pointed out with particularity in the claims annexed  
10 to and forming a part of this disclosure. For a better understanding of the invention, its operating advantages and specific objects attained by its uses, reference is made to the accompanying drawings and descriptive matter in which preferred embodiments of the invention are illustrated.

#### BRIEF DESCRIPTION OF THE DRAWINGS

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In the drawings:

Fig. 1 is a cross sectional view taken through a connector bank with connecting contacts;

20 Fig. 2 is a cross sectional view taken through a connector bank with disconnecting contacts;

Fig. 3 is a cross sectional view taken through a connector bank with switching contacts;

Fig. 4 is a side view of a connector bank;

Fig. 5 is a bottom view of a connector bank; and

Fig. 6 is a front view of a contact element according to the invention.

### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

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The connector bank according to Fig. 1 comprises a plastic housing 1, an upper housing section 2 and a lower housing section 3. The upper housing section 2 is snap-fitted with the lower housing section 3. Into the plastic housing 1 there are fitted connecting elements 4 of flat material. These connecting elements 4 are composed of two cutting/clamping connecting elements 5 to be connected from above with cable wires, and of a center contact 6 connected with each other over a crosspiece 7, arranged at the bottom of the lower housing section 3. The two cutting/clamping connecting elements 5 are arranged under an angle of  $45^\circ$  off the drawing plane shown in Fig. 1. The two contact elements 5 are arranged in parallel to each other.

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In the bottom 8 of the lower housing section 3 slots 9 are formed, as shown in Fig. 5, in two parallel rows. Two opposed slots 9 are provided, each belonging to one cutting/clamping connecting element 5. Contact elements 10 can be inserted into the slots 9 from the underside of the plastic housing 1. One of the contact elements 10 is Fig. 6. The contact element 10 <sup>is</sup> ~~forms~~ a separate <sup>from the connecting elements 4</sup> component, and is composed of a contact pin 11 and a plug connector element 12. This structure is formed as one piece (including contact pin 11 and connector element 12) having the shape of a fork-type contact with two resilient arms 13, 14 which

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are bevelled at their free ends towards the interior and which are provided with contact lugs 15. Two pairs of plug shoulders 16, 17 are formed between the contact pin 11 and the plug connector element 12. These plug shoulders 16, 17 serve for fixing the contact element 10 in position in the bottom 8 of the plastic housing.

As shown in Fig. 1, one contact element 10 each is inserted towards the interior <sup>of the housing</sup> through a slot 9 in the bottom 8 of the plastic housing 1. <sup>The</sup> plug shoulders 16, 17 clamp the contact element 10 at the bottom 8. For this purpose, the upper plug shoulders 17 which are disposed at the resilient fork arms 13, 14 are shorter than the plug shoulders 16 which are disposed at the contact pin 11. The fork slot 18 surrounds the lateral section of the flat crosspiece 7 of the connecting element 4. Contact lugs 15 make an electrical contact connection with the connecting element 4.

The contact pins 11 projecting downwardly from the plastic housing 1 serve as solder pins to be fitted in electrical engagement into a borehole 19 assigned to a circuit track of a printed-circuit board 20, where the connector bank 1 is plugged on.

The lower housing section 3 of the plastic housing 1 comprises two additional plastic pins 21 penetrating further boreholes 22 of the printed-circuit board 20 and being subsequently riveted by hot-forming to fix the connector bank rigidly on the printed-circuit board 20.

In the second embodiment of the connector bank shown in Fig.

2, disconnecting elements 25 are provided in place of the  
connecting element 4. These separating elements comprise central  
disconnect contact lugs 23. In the third embodiment of the  
connector bank shown in Fig. 3, switching elements 26 are provided  
5 in place of the connecting elements 5. These switching elements  
comprise central connecting positions 27 which are held <sup>apart</sup> spaced by  
bent-off sections 28 resting against the inner surfaces of the  
housing. In both embodiments, the foot section 24 of the  
disconnecting or switching elements 25, 26 has a flat section,  
10 where the fork-type contact 12 of the contact elements 10 can be  
plugged on. After assembly of a connector bank provided with usual  
connecting elements 5 or with disconnecting elements 25 or with  
switching elements 26, the contact elements 10 can optionally be  
inserted through slots 9 of the plastic housing 1. Thus,, no  
15 modification of usual connecting elements 4, disconnecting elements  
25 or switching elements 26 is necessary.

While specific embodiments of the invention have been shown  
and described in detail to illustrate the application of the  
principles of the invention, it will be understood that the  
20 invention may be embodied otherwise without departing from such  
principles.